Produktprüfung Product testing Zertifizierung Certification Beratung Consulting



LOBA GmbH & Co. KG Leonberger Straße 56 - 62 71254 Ditzingen

# **Test Report No. 50056-003**

Client:	LOBA GmbH & Co. KG Ditzingen
Sample description by client:	WS Easy Prime
Sampling by:	Client
Date of arrival of sample:	22.01.2015
Date of report:	23.03.2015
Number of pages of report:	15
Testing parameter:	see table of contents
Testing laboratory:	eco-INSTITUT Germany GmbH, Cologne



Nach DIN EN ISO/IEC 17025 akkreditiertes Prüflabor



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## Sample view

Internal Sample-no.	Description by customer	Condition upon delivery	Type of sample
A003	WS Easy Prime	without objection	Primer

# Sample Specifications

Sample description:	A003: WS Easy Prime
Type of sample:	waterborne primer for roller and trowel application based on polyurethane-resins
Batch-Nº. / ProdDate:	A003: 327230
Sampling by:	Client
Delivery date:	19.01.2015
Sampling Location:	LOBA GmbH & Co. KG
	Ditzingen
Date of arrival of sample:	22.01.2015
Condition of sample:	without objection
Packaging Material:	Original packaging

# **Test Report**

## 1 Emission test

# 1.1 Volatile Organic Compounds (VOC)

### Definition of terms:

VOC (volatile organic compounds)	All individual materials with a concentration $\ge 0,001 \text{ mg/m}^3$ in retention range C <sub>6</sub> (n-Hexane) to C <sub>16</sub> (n-Hexadecane) Substances refer to LCI lists / AgBB (DIBt)
TVOC (Total volatile organic com- pounds)	Sum of all individual substances in retention range $C_6$ to $C_{16}$ .
CMR-VOC (carcinogenic, mutagenic, re- production-toxic VOC, VVOC and SVOC)	All individual substances with the following categories: Regulation (EC) No. 1272/2008: Category Car.1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK lists): Category III1and III2
VVOC (very volatile organic com- pounds)	All individual substances wit concentration $\geq$ 0,001 mg/m³ in retention range < C6
TVVOC (Total very volatile organic compounds)	Sum of all VVOC in retention range $< C_6$
SVOC (semi volatile organic com- pounds)	All individual materials $\geq$ 0,001 mg/m <sup>3</sup> in retention range > C <sub>16</sub> (n-Hexadecane) to C <sub>22</sub> (Docosane)
TSVOC (Total semi volatile organic compounds)	Sum of all SVOC in retention range > $C_{16}$ to $C_{22}$ .
Identified and calibrated sub- stances (c <sub>id sub</sub> ), substance specific calculated	Spectrum and retention time are concordant with the calibrated comparison substance
Not identified substances cal- culated as toluene equivalent (Cni tol)	Suggestion from the spectrum library with high probability and/or allocation to a group of substances
SER	Specific emission rate (see appendix)
LCI value	Lowest Concentration of Interest; calculated value for the evalu- ation of VOC, established by the Committee for Health-related Evaluation of Building Products (Ausschuss zur gesundheit- lichen Bewertung von Bauprodukten - AgBB)
R value	The quotient of the concentration and the LCI value is generat- ed for every substance which is detected in the test chamber air. The sum of the calculated quotients results in the R value.



#### List of analysed VOCs:

#### Aromatic hydrocarbons Toluene Ethylbenzene p-Xylene m-Xylene o-Xylene Isopropylbenzene n-Propylbenzene 1,3,5-Trimethylbenzene 1,2,4-Trimethylbenzene 1,2,3-Trimethylbenzene 2-Ethyltoluene 1-Isopropyl-4-methylbenzene 1,2,4,5-Tetramethylbenzene n-Butylbenzene 1,3-Diisopropylbenzene 1,4-Diisopropylbenzene Phenyl octane 1-Phenyl decane<sup>2</sup> 1-Phenyl undecane<sup>2</sup> 4-Phenylcyclohexene Styrene Phenyl acetylene 2-Phenyl propene Vinyl toluene Naphthalene Indene Benzene Cresol

#### Saturated aliphatic substances

Hydrocarbons 2-Methyl pentane 3-Methyl pentane n-Hexane Cyclohexane Methylcyclohexane n-Heptane n-Octane n-Nonane n-Decane n-Undecane n-Dodecane n-Tridecane n-Tetradecane n-Pentadecane n-Hexadecane Methylcyclopentane 1,4-Dimethylcyclohexane

#### Terpenes

 $\begin{array}{l} \delta\text{-}3\text{-}Caren\\ \alpha\text{-Pinene}\\ \beta\text{-Pinene}\\ Limonene\\ Longifolene\\ Caryophyllene\\ Isolongifolene\\ alpha-Phellandrene\\ Myrcene\\ Camphene\\ alpha-Terpinend\\ Longipinene\\ beta-Caryophyllene\\ beta-Farnesen\\ alpha-Bisabolen \end{array}$ 

#### Aliphatic alcohols and ether 1-Propanol<sup>1</sup> 2-Propanol<sup>1</sup>

tert-Butanol 2-Methyl-1-propanol

#### 1-Butanol 1-Pentanol 1-Hexanol Cyclohexanol 2-Ethyl-1-hexanol 1-Octanol 4-Hydroxy-4-methyl-pentan-2-one 1-Heptanol 1-Nonanol 1-Decanol

#### Aromatic alcohols (phenols)

Phenol BHT (2,6-di-tert-butyl-4-methylphenol) Benzylalcohol

#### Glycols, Glycol ether, Glycol ester

Propylenglycol (1,2-Dihydroxypropane) Ethylene glycol (Ethandiol) Ethylene glycol monobutyl ether Diethylene glycol Diethylene glycol-monobutyl ether 2-Phenoxyethanol Ethylene carbonate 1-Methoxy-2-propanol Glycolic acid butyl ester Texanol Butyldiglycol acetate Dipropylenglycol mono-methyl ether 2-Methoxyethanol 2-Ethoxyethanol 2-Propoxvethanol 2-Methylethoxyethanol 2-Hexoxyethanol 1,2-Dimethoxyethane 1,2-Diethoxyethane 2-Methoxyethyl acetate 2-Ethoxyethyl acetate 2-Butoxyethyl acetate 2-(2-Hexoxyethoxy)-ethanol 1-Methoxy-2-(2-methoxy-ethoxy)-ethane Propylene glycol di-acetate Dipropylene glycol Dipropylene glycol monomethylether acetate Dipropylene glycol mono-n-propylether 1 4-Butanediol Tripropyleneglycolmonomethyl ether Triethylene glycol dimethyl ether 1,2-Propylene glycol dimethyl ether TXIB Ethyldiglycol Dipropylene glycol-dimethyl ether Propylene carbonate Hexylene glycol 3-Methyl-1-butanol 1,2-Propylene glycol n-propyl ether 1,2-Propylene glycol n-butyl ether Diethylglycol phenyl ether Neopentyl glycol

#### Aldehydes Butanal<sup>1,3</sup>

Butanal<sup>1.3</sup> Pentanal<sup>3</sup> Hexanal Heptanal 2-Ethylhexanal Octanal Nonanal Decanal 2-Butenal<sup>3</sup>

2-Hexenal 2-Heptenal 2-Octenal 2-Nonenal 2-Decenal 2-Undecenal Furfural Glutaraldehyde Benzaldehyde Acetaldehyde<sup>1,3</sup> Propanal<sup>1,3</sup> Propenal<sup>1,3</sup> Isobutenal 3-Methyl-2-propanol Methylisobutylketone Cyclopentanone Cvclohexanone Ketones

2-Pentenal<sup>3</sup>

#### Ethylmethylketone<sup>3</sup> 3-Methyl-2-propanol Methylisobutylketone Cyclopentanone Cyclohexanone Acetone<sup>1,3</sup> 2-Methylcyclopentanone 2-Methylcyclohexanone Acetophenone 1-Hydroxyacetone

#### Acids

Acetic acid Propionic acid Isobutyric acid Butyric acid Pivalic acid n-Valeric acid n-Hextanoic acid n-Heptanoic acid n-Octanoic acid 2-Ethylhexanoic acid

#### Esters and Lactones Methylacetate<sup>1</sup>

Ethyl acetate<sup>1</sup> Vinyl acetate Isopropyl acetate Propyl acetate 2-Methoxy-1-methylethyl acetate n-Butyl formate Methylmethacrylate Isobutylacetate 1-Butyl acetate 2-Ethylhexyl acetate Methyl acrylate Ethyl acrylate n-Butyl acrylate 2-Ethylhexyl acrylate Adipic acid dimethyl ester Fumaric acid dibutyl ester Succinic acid dimethyl ester Hexandioldiacrylate Maleic acid dibutyl ester Butyrolactone Dibutyl glutarate Dibutyl succinate Dimethylphthalate Texanol Dipropylene glycol diacrylate

#### Chlorinated hydrocarbons

Tetrachlorethene 1,1,1-Trichlorethane Trichlorethene 1,4-Dichlorbenzene

#### Others

1,4-Dioxane Caprolactam N-Methyl-2-pyrrolidone Octamethylcyclotetrasiloxane Methenamine 2-Butanonoxime Triethyl phosphate 5-Chlor-2-methyl-4-isothiazolin-3-one 2-Methyl-4-isothiazolin-3-one (MIT) Triethylamine Decamethylcyclopentasiloxane Dodecamethylcyclopentasiloxane Tetrahydrofuran (THF) 1-Decene 1-Octene 2-Pentylfuran Tetramethyl succinonitrile Propylencarbonate Isophorone Dimethylformamide (DMF) Tributyl phosphate

1 VVOC 2 SVOC 3 Analysis according to DIN ISO 16000-3





## **Explanation of the Specific Emission Rate SER**

Emission measurements are accomplished in test chambers under defined physical conditions (temperature, relative humidity, room loading, air change rate etc.).

Test chamber measurement results are directly comparable only if the investigations were accomplished under the same basic conditions.

If the differences of the physical conditions refer only to the change of air rate and/or the loading, the "SER" or "specific emission rate" can be used for comparability of the measurement results. The SER indicates how many volatile organic compounds (VOC) are released by the sample for each material unit and hour (h). The SER can be calculated using the formula below for each proven individual component of the VOC from the data in the test report.

As material units the following are applicable:

I = unit of length (m)	relation between emission and length
a = unit area (m <sup>2</sup> )	relation between emission and surface
v = unit volume (m <sup>3</sup> )	relation between emission and volume
u = piece unit (unit = piece)	relation between emission and complete unit

From this the different dimensions for SER result:

length-specific	SER	in	µg/m h
surface-specific	SERa	in	µg/m² h
volume-specific	$SER_{v}$	in	µg/m³ h
unit specific	$SER_{u}$	in	µg/u h

SER thus represents a product specific rate, which describes the mass of the volatile organic compound, which is emitted by the product per time unit at a certain time after beginning of the examination.

### SER = q • C

- q specific air flow rate (quotient from change of air rate and loading)
- C Concentration of the measured substance(s)

The result can be indicated in milligrams (mg) in place of micro grams ( $\mu$ g), whereby 1 mg = 1000  $\mu$ g.

#### Test method



	-	
Preparation of test sample:	Date:	04.02.2015
	Pre-treatment:	Waterborne Primer, cannot be diluted. Two applications on glass: total amount 80 g/m <sup>2</sup> 1st application: 40 g/m <sup>2</sup> . Drying: 60 Min (rolled), 2nd application: 40 g/m <sup>2</sup> . Final drying: 60 Min
	Masking of backside:	not applicable
	Masking of edges:	not applicable
	Relationship of unmasked edges to surface:	not applicable
	Charging:	related to area
	Dimensions:	25 cm x 20 cm (2 g each application, rolled) (Carrier plate: 353,1 g)
Test chamber conditions::		
	Chamber volume:	0.125 m³
	Temperature:	23 °C
	Relative humidity:	50 %
	Air pressure:	normal
	Air:	cleaned
	Air change rate:	0.5 h <sup>-1</sup>
	Air velocity:	0.3 m/s
	Loading:	0.4 m²/m³
	Specific air flow rate:	1.25 m³/m² · h
	Air sampling:	28 days after test chamber loading
Analytics:	DIN ISO 16000-3	
	Limit of determination:	2 µg/m³
	DIN ISO 16000-6	
	Limit of determination:	1 µg/m³



# Measurement time 28 days after test chamber loading

## 1.1.1 CMR-VOC<sub>28d</sub>

#### Test parameter:

Carcinogenic, mutagenic and reproduction-toxic volatile organic compounds (CMR VOC), test chamber, air sampling 28 days after test chamber loading

#### **Test result:**

Sample:

A003: WS Easy Prime

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]	CMR classifica- tion*)
VOC <sub>28d</sub> : Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c <sub>id sub</sub> )				
-	-	-	n.d.	-
VOC <sub>28d</sub> : Further identified and calibrated CMR substances in addition to LCI list/AgBB, sub- stance specific calculated(c <sub>id sub</sub> )				
-	-	-	n.d.	-
VOC <sub>28d</sub> : Further identified, not calibrated CMR substances, calculated as toluene equivalent ( $c_{ni}$ tol)				
-	-	-	n.d.	-
*) Classification acc. to Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1E				

\*) Classification acc. to Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B, TRGS 905: K1 and K2, M1 and M2, R1 and R2, IARC: Group 1 and 2A, DFG (MAK list): Category III1 and III2

	Concentration (Test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 1A and 1B, Muta. 1A and 1B, Repr. 1A and 1B TRGS 905: K1 and K2, M1 and M2, R1 and R2 IARC: Group 1 and 2A DFG (MAK list): Category III1 and III2	n.d.	n.d.



### 1.1.2 VOC / TVOC 28d

#### Test parameter:

Volatile organic compounds (VOC), test chamber, air sampling 28 days after test chamber loading

#### Test result:

Sample:

A003: WS Easy Prime

No.	Substance	CAS No.	Concentration (Test chamber air) [µg/m³]	
VOC <sub>28d</sub> : Identified and calibrated substances in accordance with LCI list/AgBB, substance specific calculated (c <sub>id sub</sub> )				
7	Aldehydes			
7-19	Benzaldehyde	100-52-7	1	
12	Others			
12-11	Triethylamine	121-44-8	3	
VOC <sub>28d</sub> : Further identified and calibrated substances in addition with LCI list/AgBB, substance specific calculated ( $c_{id sub}$ )				
-	-	-	n.d.	
VOC <sub>28d</sub> : Not calibrated substances calculated as toluene equivalent (c <sub>ni tol</sub> )				
	-	-	n.d.	

Total volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
TVOC <sub>28d</sub>	4	5
Total volatile organic compounds	Concentration (test chamber air) [µg/m <sup>3</sup> ]	SER <sub>a</sub> [µg/m²h]
TVOC28d, substances ≥ 5 µg/m³	n.d.	n.d.
Total volatile organic compounds	Concentration (test chamber air) [µg/m <sup>3</sup> ]	SER <sub>a</sub> [µg/m²h]
TVOC <sub>28d</sub> , substances ≥ 5 µg/m³ calculated as toluene equivalent	n.d.	n.d.

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Further VOC sums	Concentration (test chamber air) [µg/m <sup>3</sup> ]	SER₄ [µg/m²h]
Sum VOC without LCI	n.d.	n.d.
Sum of bicyclic terpenes	n.d.	n.d.
Sum of sensitising materials with the following categori- sations: DFG (MAK lists): Category IV German Federal Institute for Risk Assessment lists: Cat A TRGS 907 Sum of VOC with the following categorisations: Regulation (EC) No. 1272/2008: Category Carc. 2, Muta. 2, Repr. 2	n.d.	n.d.
TRGS 905: K3, M3, R3 IARC: Group 2B DFG (MAK list): Category III3	n.a.	n.a.
C9 - C14 - Alkanes / Isoalkanes	n.d.	n.d.
Sum C₄-C₁₁ Aldehydes, acyclic, aliphatic	n.d.	n.d.
Sum C <sub>9</sub> -C <sub>15</sub> Alkyl benzenes	n.d.	n.d.
Sum Cresols	n.d.	n.d.

R-Value (without dimension) <sub>28d</sub>	0,08
N-Value (without unitension)28d	0,00



### 1.1.3 SVOC<sub>28d</sub>

#### Test parameter:

Semivolatile organic compounds (SVOC), test chamber, air sampling 28 days after test chamber loading

#### Test result:

Sample:

A003: WS Easy Prime

No.	Substance	CAS No.	Concentration (test chamber air) [µg/m³]
SVOC <sub>28d</sub> : Identified and calibrated substances in accordance with LCI list/AgBB, sub- stance specific calculated(c <sub>id sub</sub> )			
-	-	-	n.d.
SVOC <sub>28d</sub> : Further identified and calibrated substances in addition to LCI list/AgBB, sub- stance specific calculated(c <sub>id sub</sub> )			
-	-	-	n.d.
SVOC <sub>28d</sub> : Not calibrated substances calculated as toluene equivalent (c <sub>ni tol</sub> )			
-	-	-	n.d.

Total semivolatile organic compounds	Concentration (test chamber air) [µg/m <sup>3</sup> ]	SER <sub>a</sub> [µg/m²h]
TSVOC <sub>28d</sub>	n.d.	n.d.
Total semivolatile organic compounds	Concentration (test chamber air) [µg/m³]	SER₄ [µg/m²h]
TSVOC <sub>28d, substances</sub> ≥ 5 μg/m³	n.d.	n.d.



### 1.1.4 VVOC<sub>28d</sub>

#### **Test Parameter:**

Very volatile organic compounds (VVOC), test chamber, air sampling 28 days after test chamber loading

#### Test result:

Sample:

A003: WS Easy Prime

No.	Substance	CAS-No.	Concentration (test chamber air) [µg/m <sup>3</sup> ]
VVOC <sub>28d</sub> : Identified and calibrated substances in accordance with LCI list/AgBB, sub- stance specific calculated(c <sub>id sub</sub> )			
10	Esters und Lactones		
10-2	Ethylacetate	141-78-6	5
$VVOC_{28d}$ : Further identified and calibrated substances in addition to LCI list/AgBB, substance specific calculated( $c_{id sub}$ )			
-	-	-	n.d.
$VVOC_{28d}$ : Not calibrated, identified substances calculated as toluene equivalent ( $c_{ni tol}$ )			
-	-	-	n.d.

Total very volatile organic compounds	Concentration (test chamber air) [µg/m³]	SER <sub>a</sub> [µg/m²h]
TVVOC <sub>28d</sub>	5	6



# 1.1.4.1 Formaldehyde28d and Acetaldehyde28d

### Test parameter:

Formaldehyde and Acetaldehyde, test chamber, air sampling 28 days after test chamber loading

### Test method:

Preparation of test sample and Test chamber conditions:	see Volatile organic compounds
Analytics:	DIN ISO 16000-3
Limit of determination:	2 µg/m³ ≈ 0,002 ppm

#### Test result:

Sample:	A003: WS Easy Prime

Substance	Concentration (Test chamber air) [µg/m³]	Concentration (Test chamber air) [ppm]
Formaldehyde	< 2	< 0,002
Acetaldehyde	< 2	-

### 1.2 Ammonia

#### Test parameter:

Ammonia, Test chamber, air sampling 28 days after test chamber loading

#### Test method:

Analytics:	UV/VIS-spectrometric analysis, DIBt-Laboratory Manual (State: 2015-01-30), point 11.3 Ammonia
Limit of determination:	30 µg/m <sup>3</sup>

#### Test result:

Sample	Measurement after [days]	Concentration (test chamber air) [µg/m³]
A003: WS Easy Prime	28	n.n.



### 2 Odour

#### Test parameter:

Odour, test collective, odour test 28 days after test chamber loading

#### Test method:

Preparation of test sample:	see 1.1. Volatile organic compounds	
Test chamber conditions:	see 1.1. Volatile organic compounds	
	Air sampling:	28 days after test chamber loading
Analytics:	following DIN EN ISO 16000-28	
Probands:	Quantity:	15
	therefrom female:	6
Evaluation:	Acceptance	Scale from +1 (clearly acceptable) to +0,1 (just acceptable)and from -0,1 (just unacceptable) to -1 (clearly unacceptable)

#### **Test result:**

Sample:

A003: WS Easy Prime

	Acceptance
Arithmetical mean	0,7

	Acceptance
Arithmetical mean (back- ground)	0,8
Standard deviation	0,1
half width of the 90% confidence interval	0,1



#### **Detailed evaluation results:**

Test person	Evaluation		
	(Accep	(Acceptance)	
	Evaluation Sample	Evaluation Test Room	
Test person 01	0,7	0,8	
Test person 02	0,8	0,6	
Test person 03	0,8	1	
Test person 04	0,7	0,9	
Test person 05	0,5	0,9	
Test person 06	0,7	0,6	
Test person 07	0,5	1	
Test person 08	0,5	0,7	
Test person 09	0,8	0,9	
Test person 10	0,4	0,7	
Test person 11	0,8	0,9	
Test person 12	0,7	0,9	
Test person 13	0,6	0,8	
Test person 14	0,7	0,8	
Test person 15	0,8	1	

Cologne, 23.03.2015

S 1

Michael Stein, Dipl.-Chem. (Deputy Technical Manager)



### **Expert evaluation (M1)**

The product WS Easy Prime has been tested on behalf of LOBA GmbH & Co. KG.

This evaluation bases on the test criteria of the Building Information Foundation RTS. The results of the emission analysis are stated as Specific Emission Rate (SER).

The test results documented in the test report were evaluated as follows.

Test parameter	Result	Requirement Emission class M1	Requirement hold [yes/no]			
Emission analysis						
Measurement time: 28 days after test chamber loading						
TVOC (Sum volatile organic compounds) 1)	< 0.005 mg/m <sup>2</sup> h	< 0.2 mg/m <sup>2</sup> h	yes			
Formaldehyde	< 0.002 mg/m <sup>2</sup> h	< 0.05 mg/m²h	yes			
Ammonia	< 0.03 mg/m²h	< 0.03 mg/m²h	yes			
Sum carcinogenic substances (EU cat. 1A and 1B)	< 0.001 mg/m²h	< 0.005 mg/m²h	yes			
Odour test						
Measurement time: 28 days after test chamber loading						
Odour	Acceptance 0.7	Acceptance > 0.0	yes			

1) for TVOC only substances  $\geq$  5 µg/m<sup>3</sup> are considered

### **Summary evaluation**

The product WS Easy Prime meets the requirements of the Emission Class M1.

Cologne, 23.03.2015

Tom her

Tobias Rüsing, Dipl.-Geol. (Project Manager)