

WAKOL D 3360 VersaTack

Technical Information

Area of application

Universal dispersion-based adhesive for laying

- LVT floorings
- Textile floorings with latex foam backing, syntethic double or jute backing
- Woven floorings
- Needle fleece floorings
- Linoleum
- caoutchouc floorings up to 2,5 mm

on absorbant subfloors

- homogeneous and heterogenous PVC floorings in planks and tiles
- Cushioned vinyl floorings

on absorbant and non-absorbant subfloors indoors.

Special properties



1)



2)



3)



4)

- suitable for chairs with castors
- solvent-free according to the definition of TRGS 610
- suitable for underfloor heating
- universal usable

1) Based on the criteria of GEV (Association for Emission-controlled Laying Materials), classified as EMICODE EC1 PLUS: very low in emissions

2) Permitted as marine equipment product by the See-Berufsgenossenschaft Hamburg, Module B and Module D. Declaration of conformity, see www.wakol.de

3) Emissions class according to French law

4) Emissions-certified construction product i.a.w. DIBt principles: Wakol GmbH, 66954 Pirmasens

Technical data

Raw material base:	acrylate dispersion
Airing time:	approx. 10 - 20 minutes, depending on trowel notch size, subfloor and covering
Open time:	approx. 20 - 30 minutes
Cleaning agent:	water, before adhesive dries

Storage time: 12 months at room temperature
Storage temperature: not below +5 °C, sensitive to frost
GISCODE: D1
EMICODE: EC1 PLUS

Application and consumption⁵⁾:

TKB A1	250 - 280 g/m ²	Cushioned vinyl floorings
TKB A2	300 - 350 g/m ²	LVT floorings, homogenous and heterogenous PVC floorings in planks and tiles, Cushioned vinyl floorings, caoutchouc floorings
TKB B1	400 - 450 g/m ²	Textile floorings, woven floorings, linoleum
TKB B2	500 - 550 g/m ²	Textile and woven floorings with heavy back structure, needle fleece floorings

5) Consumption is dependent on surface structure and absorbability of subfloor

Subfloors

The subfloor and the climatic conditions of the room must meet the requirements of DIN 18365. Subfloors must be level, permanently dry, solid and free from cracks, dirt and adhesion inhibiting substances.

Apply corresponding Wakol levelling compounds to non-absorbent and uneven subfloors. The technical information on the primers and levelling compounds must be heeded.

Lay down PVC and cushioned vinyl floorings on dense subfloors with contact bonding procedure only. Bonding during the pressure-sensitive bonding phase may allow increased residual indentation characteristics.

Usage

Stir adhesive well before using. Using a notched trowel, apply uniformly on the subfloor, avoiding adhesive pools. Lay down covering following appropriate airing time and press well. Rub again after a short period.

Generally, rubber floors need to be installed during the wet phase of the adhesive. The floor has to be rolled again after approx. 1 hour after the installation.

If necessary, weigh down stubborn edges of covering until adhesive hardens.

For non-absorbent subfloors, wait till the start of the bonding phase before laying the floor covering. After a short time rub again.

Important

Processing not below floor temperature of +15 °C and room temperature of +18 °C, as well as room humidity preferably between 40 % and 65 %, maximum 75 %.

In cold weather, warm up WAKOL D 3360 VersaTack in due time in heated room. All information is based on approx. 20 °C and 65 % relative air humidity.

For ship construction the usage is limited to a maximum application amount of 328 g/m².

For laying textile floorings with PUR-foam backing use WAKOL D 3320 PVC Adhesive.

We guarantee the uniform high quality of our products. All data is based on tests and many years of practical experience and refers to standardised conditions. The variety of materials used and the different construction site conditions, which lie beyond our control, preclude any claims based on this data. We therefore recommend making sufficient trials. Accompanying flooring manufacturer's instructions and the currently applicable codes must be observed. We gladly provide technical advice.

The product data sheets can be found in their latest version at www.wakol.com.

This Technical Information of 03.06.2016 supersedes all previous versions.